



- Loctite 271 (92-809820)
- 2 Cycle Outboard Oil (92-13249A24)
- Loctite Primer "N" (92-59327-1)
- 2-4-C With Teflon (92-825407A12)

11967

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536A 4	CRANKSHAFT ASSEMBLY	1		2,3
2	30	67923	BEARING, Ball, Lower	1		2
3	53	67446	RING	1		2
4	43	14513A 3	DRIVE GEAR	1	(Brown Gear)	2
5	10	854812	SCREW	2	(Brown Gear)	2
6	11	854811	NUT, (#6-32 Special)	2	(Brown Gear)	2
4	43	14513A 2	GEAR KIT	1	(Gray Gear)	2
5	10	813073	SCREW, (#6-32 x .620)	2	(Gray Gear)	2
6	11	813134	NUT, (#6-32 Special)	2	(Gray Gear)	2
7		54196A 6	CARRIER ASSEMBLY	1		2
8		65800	PACKING	1		2,4
9	39	67377	RING, Crankshaft	7		2
10	31	16756A 6	BEARING KIT	2		2
11	765	7441A32	PISTON	3	(Starboard-Standard, 135/150)	2
11	765	7443A11	PISTON	AR	(Starboard-.015 Over Sized, 135/150)	9
11	765	7445A11	PISTON	AR	(Starboard-.030 OS., 135/150)	9
11	765	7442A32	PISTON	3	(Port-Standard, 135/150)	2
11	765	7444A11	PISTON	AR	(Port-.015 Over Sized, 135/150)	9
11	765	7446A11	PISTON	AR	(Port-.030 Over Sized, 135/150)	9
12	39	93481A12	PISTON RING	1	(Standard, 135/150)	2
12	39	78918A 4	PISTON RING	AR	(.015 Over Sized 135/150)	9
12	39	85636A 4	PISTON RING	AR	(.030 Over Sized, 135/150)	9
13	40	52035	RING, Lock	12	(135/150)	2
14		NSS	NOT SOLD SEPARATE, Piston F	6	(135/150)	7
11	785	9738A 9	PISTON ASSEMBLY	3	(Starboard Standard) (XR6 Magnu	2
11	785	9738A10	PISTON ASSEMBLY	AR	(Starboard-.015 Over Sized) (XR6	9
11	785	9737A 9	PISTON ASSEMBLY	3	(Port Standard) (XR6 Magnum III 1	2
11	785	9737A10	PISTON ASSEMBLY	AR	(Port-.015 Over Sized) (XR6 Magn	9
12	39	822321A12	RING KIT	1	(Standard) (XR6 Magnum III 175/2	2
12	39	822321A 1	RING KIT	2	(.015 O.S.) (XR6 Magnum III 175/	2
13	40	52035	RING, Lock	12	(XR6 Magnum III 175/200)	2
14		NSS	NOT SOLD SEPARATE, Piston f	6	(XR6 Magnum III 175/200)	7
15	644	818141A 2	CONNECTING ROD KIT	6		2
16	10	76349 1	SCREW, (.312-24 x .875)	12		2
17	12	812876	WASHER	12		2
18	31	17514A 2	BEARING KIT	6		2
19	29	822553	BEARING, Needle	174		2
-	27	815791A92	ENGINE GASKET SET	1		
-		812815A97	POWERHEAD	1	(135/150)	
-		823434A97	POWERHEAD	1	(XR6/Magnum III)	
-		812817A97	POWERHEAD	1	(175/200)	